# OzFlow

# **STAINLESS STEEL INDUSTRIAL FLOOR DRAINS & CHANNELS**

#### Introduction

- OzFlow
- German manufacturing partner Wiedemann Technik
- Products
  - Floor Drains
  - Grated Channels
  - Slot Channels
  - Design & Installation Info



Quality

Made in Germany exclusively by Wiedemann Technik with more than 70 years of perfecting stainless steel drainage solutions



#### Responsive

Local stock of standard floor drains and accessories and fast turnaround for custom channels



#### Support

WaterMark approved products, international design and technical experience with local support

#### **OzFlow and Wiedemann Technik**

- OzFlow brings more than 30 years of experience in successfully delivering innovative product solutions to the market with a focus on water (Humes, BlueScope, MM Kembla)
- OzFlow's stainless steel drainage products are manufactured from 316Ti as standard equal to 316L for corrosion resistance and 10% stronger than 316L
- Our products have WaterMark certification as well as Sydney Water and SA Water approvals
- Wiedemann Technik are the largest stainless steel drainage manufacturer in Germany and have been in business for more than 70 years.



Quality in stainless steel





- ISO 9001 certification
- 9,500 m2 factory
- 200+ employees
- Member of European Hygienic Engineering & Design Group (EHEDG)
- Products are manufactured at their plant in Husum, Germany, about 150km northwest of Hamburg













## **Virtual Factory Tour**









#### **Standard Floor Drains**

#### Solid Stainless Steel Rims for Round and Square Designs

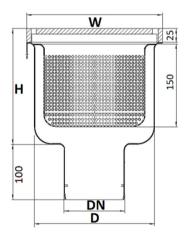
- No epoxy filling
- Maximum strength and hygiene
- Sharp edge transition = effective floor seal and improves hygiene
- Square top drains have smooth radius corners to improve hygiene and reduce floor crack initiation



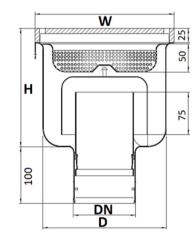


#### Big, deep drawn, smooth sided drain bowls

- 218 mm bowl (110mm outlet standard)
- 283 mm bowl (160mm outlet standard)
- Designed to be flow matched to outlets with accessories, grating, basket and plug-in trap used
- The design and sizing offers optimal hydraulic performance and lower maintenance
- Smooth sides and radius transitions ensures maximum hygiene and efficiency



Deep Basket – No Trap

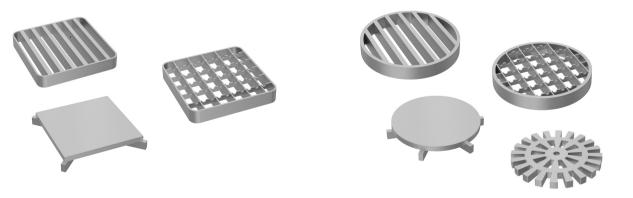


Shallow Basket with Plug-In Trap



#### Wide range of hygienic accessories

- All components have 316Ti stainless construction grates, baskets, traps and strainers
- Plug-in traps- removable, easy to clean, hydraulically efficient design
  - WaterMark approved with 75mm depth (50mm in Europe)
  - Reduced installation costs, no P-trap required, less connections, assists with low fall sites
  - Lowers operational costs, improves accessibility and simplifies system maintenance
  - In Europe and the UK P-Traps are rarely used in industrial floor drain applications
- Big baskets = less maintenance/operational costs
- Outlet strainers factory manufactured provision in all standard floor drains
- 10, 6, 4 and 2 mm perforation options for baskets and strainers to meet regional requirements
- Wide range of strong, durable and hygienic grating, incl. EHEDG bar grating and billet laser cut grating. We don't offer cast grates as they're manufactured from 304 grade stainless

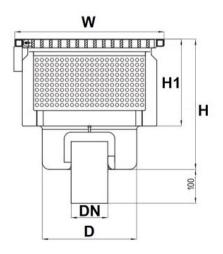




#### **Large Floor Drains**

- 447mm square (160mm outlet standard)
- 647mm square (200mm outlet standard)
- Surround is reinforced with fully welded stainless steel section, no epoxy filling
- Heavy duty hinged stainless steel bar cover with "hold-in-up position" feature
- Grate recess is hygienically formed with the side walls
- WaterMark certified plug-in traps, large capacity baskets and outlet strainers

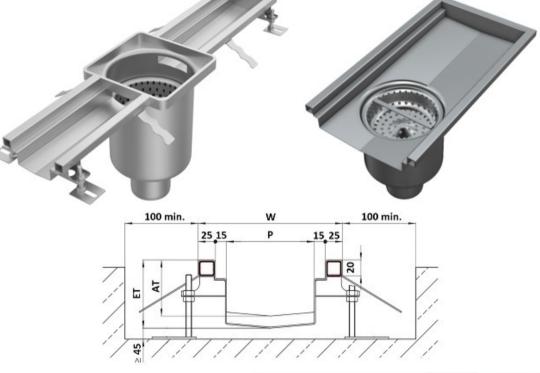






#### **V-Profile Channels**

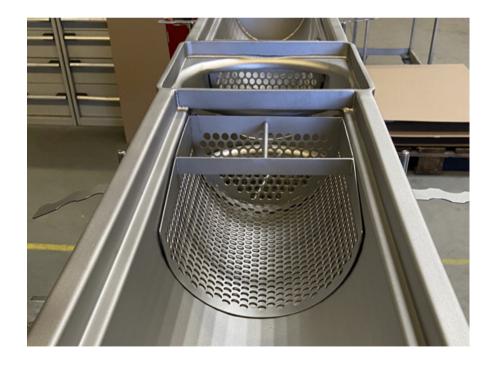
- Stainless steel reinforced channel edges as standard
- No epoxy edge filling
- Improved strength, more hygienic and resists thermal movement
- Fall 0.6% for all channels
- 150mm up to 500mm standard widths
- Wide range of cover/grate options
- Anchor tags every 500mm
- Adjustable levelling feet every 1000mm
- Easy weld-free installation, flanged bolted connections
- Custom made for each project with short lead times

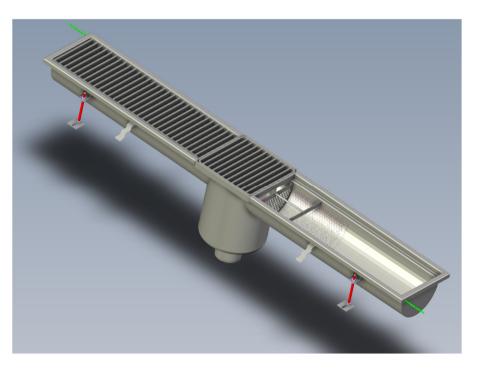




#### **Half Round Channels**

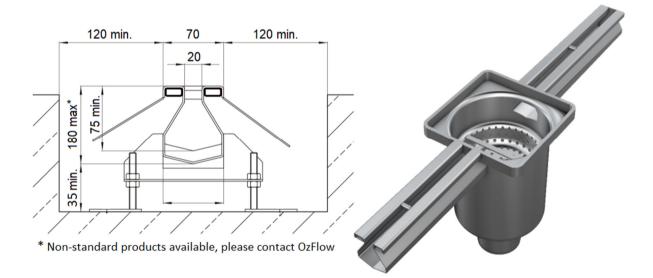
- Greater capacity and enhance hydraulic performance
- Suitable for applications with bulky, lightweight solids e.g., feathers
- 300mm half-round channel with optional in-line scoop filters shown below
- SolidWorks 3D model developed for client presentation





#### **Slot Channel**

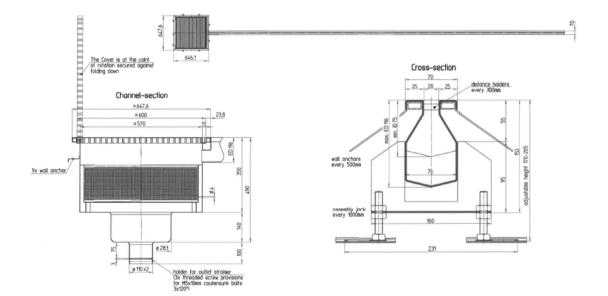
- Stainless steel reinforced channel edges as standard, no epoxy
- Grate-free = lower upfront and maintenance costs and reduced safety issues compared to grated channels
- 20mm slot opening and 70mm width hydraulic capacity
- Distance holders every 300mm

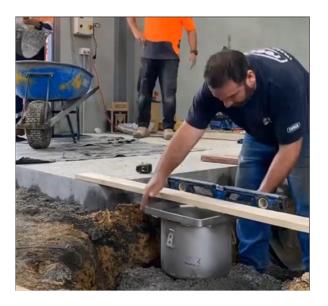




#### **Case Study - Wyong NSW**

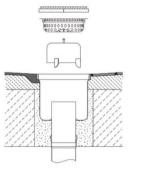
- New factory for the producer of the world's leading coffee liqueur
- Options of floor drains only, or standard grated channels, or slot channels offered
- Client selected slot channel option based on hydraulics, waste loading, cost, safety and maintenance
- Standard floor drains used in warehouse/loading area
- 647mm large floor drain incorporated into slot channel for coffee grounds capture (50L capacity basket)





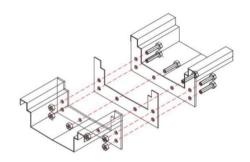
#### **Design & Installation Information**

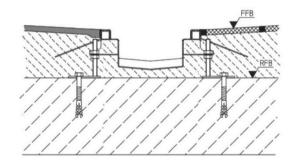
- Channels are generally manufactured in sections of up to 4 6 metres in length for transportation to, and handling on site
- Channels are recommended to be no longer than 10 metres in length per outlet
- Fall of 0.6% is recommended for all channels
- Rubber feet are provided for installation on waterproof membrane (weighted method), otherwise levelling feet are bolted to the concrete floor
- Allow clearances for anchor tabs, levelling feet and connection flanges in the floor provision
- Connection flanges extend approximately 45 mm below the drain invert
- All channel components are individually marked to allow for easy installation











#### **Summary**

- OzFlow offers innovative and cost-effective stainless steel drainage solutions
- The products are STRONG, EFFICIENT and HYGIENIC
- 100% made in Germany and all components are 316Ti stainless QUALITY
- Australian Approvals WaterMark, Sydney Water, SA Water
- Experienced local and international support